

# TECHNICAL DATA SHEET

**HVCRC® 470 - 60**  
Epsilon Advanced Conductors

**EPSILON**  
CABLE

International size	<b>STOCKHOLM</b>
ASTM Size	<b>LUBBOCK</b>
Technical designation	<b>ECRC® 470-AL0/60-S1</b>



Governing Units: Metric

## STRANDING CONFIGURATION

	No. & Diameter of HVCRC core	1 x 8.76	mm
	Aluminium Layers Construction / height	20 TW x	4.41 mm
	1st layer composition and $\phi_{eq}$	8 x	5.27 mm
	2nd layer composition and $\phi_{eq}$	12 x	5.54 mm
	Lay Direction of outer layer	Right Hand (Z)	

## CONDUCTOR PROPERTIES

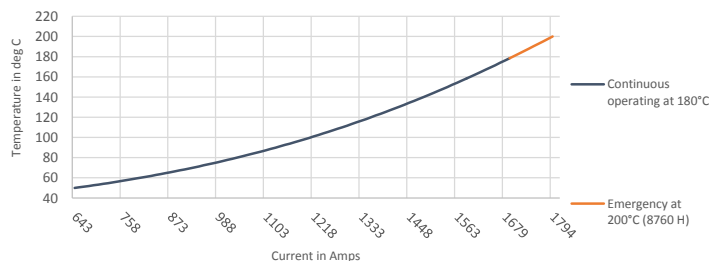
Cross Sectional Area - Annealed Aluminium	463.4	mm <sup>2</sup>
Cross Sectional Area - HVCRC Core	60.3	mm <sup>2</sup>
Total Area of Conductor Cross Section	523.6	mm <sup>2</sup>
Nominal equivalent Aluminium Area (1350-H19 at 61%IACS)	478.6	mm <sup>2</sup>
Overall Diameter of Conductor	26.4	mm
Mass per unit length - Annealed Aluminium	1,281.0	kg/km
Mass per unit length - Core	111.5	kg/km
Mass per unit length - Conductor	1,392.5	kg/km
Ultimate Tensile Strength of Conductor	163.0	kN
Core Rated Tensile Strength	135.2	kN
Coefficient of Linear Expansion <b>Above</b> Thermal Kneepoint	1.3	10 <sup>-6</sup> K <sup>-1</sup>
Coefficient of Linear Expansion <b>Below</b> Thermal Kneepoint	18.11	10 <sup>-6</sup> K <sup>-1</sup>
Final Modulus of Elasticity <b>Above</b> Thermal Kneepoint	123	GPa
Final Modulus of Elasticity <b>Below</b> Thermal Kneepoint	63	GPa

## THERMAL SPECIFICATIONS

Maximum Continuous Operating Temperature <sup>(2)</sup> (surface temperature)	180	°C
Maximum Emergency Temperature / 8760 Hours <sup>(2)</sup> (surface temperature)	200	°C
Thermal Heat Capacity for Annealed Aluminium Layers	1,223.4	W.s/m.°C
Thermal Heat Capacity for Composite Core	89.2	W.s/m.°C

## ELECTRICAL SPECIFICATIONS

Maximum DC Electrical Resistance at 20°C (1370-O at 63%IACS)	0.0604	Ω.km <sup>-1</sup>
Temperature Coefficient of Resistance	4.03	10 <sup>-3</sup> K <sup>-1</sup>
AC Nominal Resistance at 25°C (surface temperature)	0.0629	Ω.km <sup>-1</sup>
AC Nominal Resistance at 75°C (surface temperature)	0.0749	Ω.km <sup>-1</sup>
AC Nominal Resistance at 160°C (surface temperature)	0.0953	Ω.km <sup>-1</sup>
AC Nominal Resistance at 180°C (surface temperature)	0.1002	Ω.km <sup>-1</sup>
AC Nominal Resistance at 200°C (surface temperature)	0.1050	Ω.km <sup>-1</sup>
AC Current Rating at 160°C (surface temperature) <sup>(1)</sup>	1,595	A
AC Current Rating at 180°C (surface temperature) <sup>(1)</sup>	1,698	A
AC Current Rating at 200°C (surface temperature) <sup>(1)</sup>	1,794	A



Geometric Mean Radius (GMR)	10.73	mm
Inductive Reactance Ø0.3m radius	0.21	Ω.km <sup>-1</sup>
Capacitive Reactance Ø0.3m radius	0.18	MΩ.km

(1) Ampacity calculations based on IEEE Standard 738-2012, according to the following data:

25 °C ambient temperature,	0.61 m/s wind velocity with an angle of 90 °,
1000 W/m <sup>2</sup> solar radiation,	0.5 solar absorption coefficient,
0.6 emissivity coefficient,	Resistance AC at 50 Hz current frequency.

(2) Temperatures defined according to ASTM B987-20.

Reference standards for core properties: ASTM B987-20.

Reference standards for electrical specifications: IEC 62219.

Reference standards for stranding parameters: ASTM B857-14/IEC 62219.

Depending on conductor manufacturer rated specifications may slightly change.

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